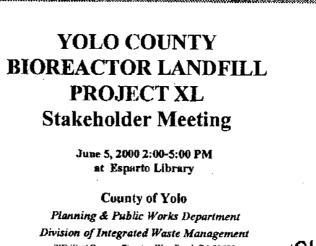
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SEPA United States

Environmental Protection Agency

Presentation Jefine Terms Used Jerrent Project History and Partners Project Results Jeroposed Full-scale Bioreactor Project XL Jessues Identified to Date Stakeholder Process Proposed

Define Terms Used-Composting

✓ What is composting?

- Conversion of the organic waste to useable nutrients

✓ How is it done?

 Using a Natural Process the "Friendly Bugs" (Bacteria) do all the work

✓ How many types of "Bugs" are there?

- Two Types: Aerobic and Anaerobic Bacteria

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Define Terms Used-Composting

✓ What is the difference between them?

- Aerobic Bacteria Need Oxygen
- Anaerobic Bacteria DO NOT Need Oxygen

✓ How do we keep them happy?

- By providing them with their needs and maintaining the right living condition
- They need Water, Nutrients, Heat, and our Attention!

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Define Terms Used-Composting

✓What do these "bugs" produce?

- Aerobic "Bugs" produce Carbon Dioxide gas and Heat
- Anaerobic "Bugs" produce Methane gas (like natural gas used for cooking) and Carbon Dioxide (we exhale)

✓ What could we do with these products?

- Methane gas could be used beneficially as a renewable energy resource (liquid fuel or electricity)
- Carbon Dioxide could also be used beneficially in greenhouses to increase plant growth or produce dry ice
- Heat generated could be used beneficially

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Define Terms Used-Landfill

✓ What is a Conventional Landfill?

- It's not a dump. Trash use to burned and buried in old days
- Now it's called a Landfill
- Waste is compacted and covered with soil or other equivalent cover material each day to prevent the spread of disease
- Below the waste, groundwater is protected by a lining system and is monitored and tested regularly
- Perimeter of the landfill site and around buildings within the site is monitored for methane gas migration and must be controlled
- Groundwater, liquid that has come in contact with trash (leachate), and gas produced by the waste is tested and monitored frequently
- Landfill surface is monitored for gas emission above the final cover and emission must be controlled
- Final cover is placed on top of the landfill and groundwater, leachate and landfill gas are monitored for 30 years after the closure

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Define Terms Used-Bioreactor

✓ What is a Bioreactor Landfill?

- You have to do all that you normally do for a Conventional Landfill PLUS MORE
 - · Add controlled quantities of liquid to keep "Bugs" Happy
 - · Addition of this liquid will maximize the waste decomposition
 - Recirculate this (leachate) to provide the "Bugs" with their needsnutrients, heat, and water
 - · Monitor landfill temperature and moisture continuously
 - Monitor liquid level on top of the bottom liner and within the waste continuously to prevent excess of liquid build up
 - Sample and test liquid and gas from the landfill more frequently than the Conventional landfill to ensure that the "Bugs" are Happy

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Lage

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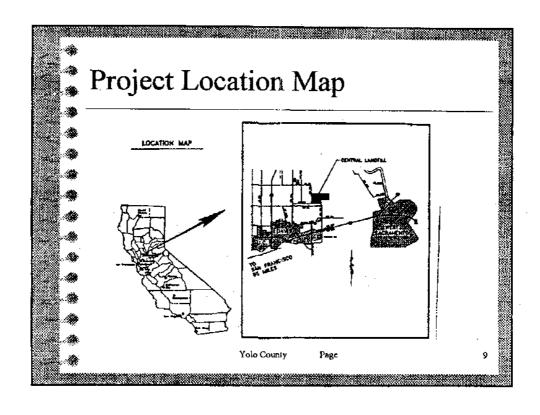
Define Terms Used-Bioreactor

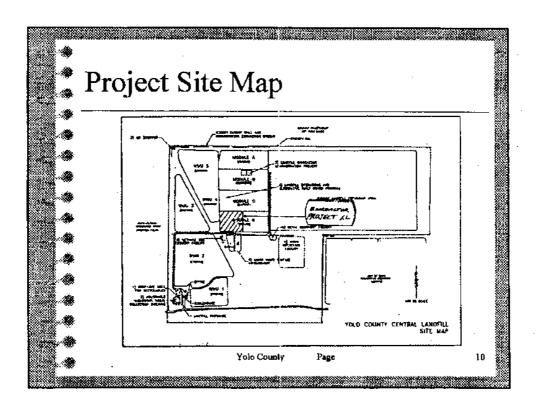
✓ What is a Bioreactor Landfill?

- You have to do all that you normally do for a Conventional Landfill PLUS MORE
 - · Start collection of landfill gas earlier than a conventional landfill
 - Use a permeable layer for gas collection on bottom and top of the landfill to control landfill gas migration
 - Landfill is monitored and data is collected continuously to inform the operator
 - Operating a Bioreactor Landfill is similar to a waste water treatment facility rather than a Conventional Landfill

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✓ Description of Yolo County Central Landfill

- Current Design Capacity, 25 million C.Y.
- Current Operating life
 - Opened 1975
 - · Planned closure 2021
- Containment system single composite liner, leachate collection and removal system
- Landfill gas collection system
- Waste characteristics (Residential and Commercial Waste)

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CEC Bioreactor Demonstration Cells

✓ Project Objectives

- Demonstrate that Water Addition can Substantially Accelerate Waste Decomposition and Landfill Gas Generation
- Monitor Biological Conditions Within the Landfill
- Estimate the Potential for Landfill Life Extension
- Better Understand the Movement of Moisture in the Landfill
- Assess the Performance of Shredded Tires for Landfill Gas Transfer and Leachate Injection
- Provide Interested Parties & Regulatory Agencies with Information on the Technology

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CEC Bioreactor Demonstration Cells

✓ CONSTRUCTION PHASE SUPPORT (1995)

- California Energy Commission, \$250,000
- Yolo County, \$125,000
- Sacramento County, \$125,000
- California Integrated Waste Management Board, \$63,000
- TOTAL PROJECT COST \$563,000

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CEC Bioreactor Demonstration Cells

✓ MONITOING PHASE SUPPORT (since 1996)

- Western Regional Biomass Energy Program (USDOE), \$50,000
- Urban Consortium Energy Task Force (USDOE), \$110,000
- Yolo County, \$115,000
- Current Funding for 1999-2001 from NETL-DOE \$460,000
- TOTAL PROJECT COST \$735,000

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CEC Bioreactor Demonstration Cells

✓BASIC FEATURES OF THE PROJECT

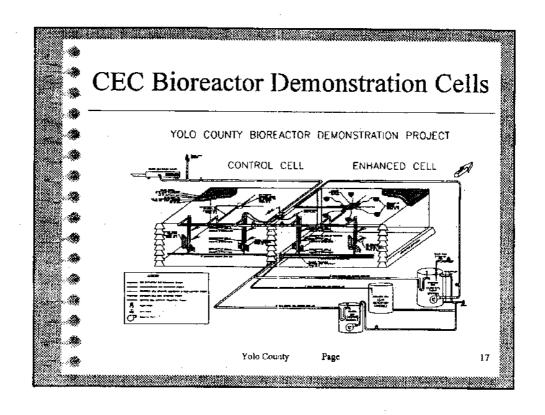
- Two Test Cells (Control & Enhanced)
- Base Layer Containment, Sub. Title D
- Leak Detection System, Double Liner
- Compacted Clay Sidewalls
- Municipal Solid Waste
- Instrumentation in Waste Mass
- Gas and Liquid Collection and Measurement
- Leachate Injection System
- Final Cap System

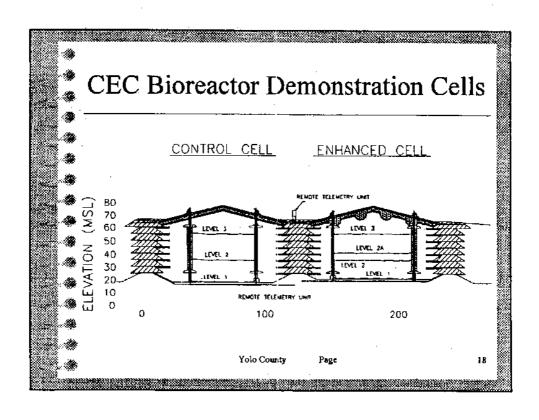
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CEC Bioreactor Demonstration Cells CEC DEMONSTRATION CELLS CONSTRUCTION DATA SUMMARY CONTROL CELL ENHANCED CELL **CELL FOOT PRINT (ACRES)** 0.27 WASTE AVERAGE DEPTH (FEET) 43 SOLID WASTE (TONS) 8,737 8,568 ALTERNATIVE DAILY COVER **GREEN WASTE (TONS)** 1,454 1,336 IN PLACE WASTE COMPACTION (POUNDS PER C.Y.) 1,014 1,027 WASTE TIRES USED (TONS) 200 Yolo County





CEC Bioreactor Demonstration Cells

✓ DEMONSTRATION CELL SLIDE SHOW

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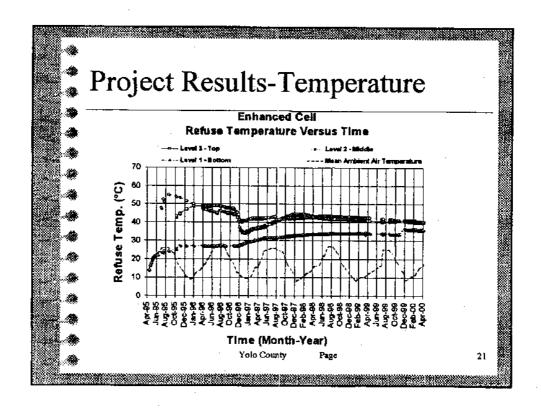
CEC Bioreactor Demonstration Cells

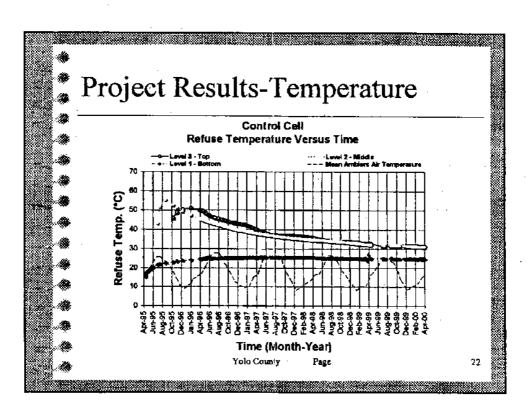
✓ OPERATIONS & MONITORING PROGRAM WORK PLAN

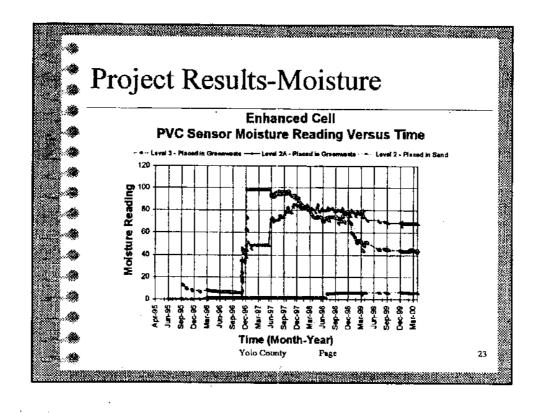
- Addition of Liquid to Enhanced Cell
- Liquid Volumes
- Leachate Depth
- Leachate Composition
- Waste Moisture Condition
- Waste Temperature
- Landfill Gas Production
- Landfill Gas Composition
- Landfill Gas Pressures
- Landfill Settlement
- Data Analysis and Interpretation

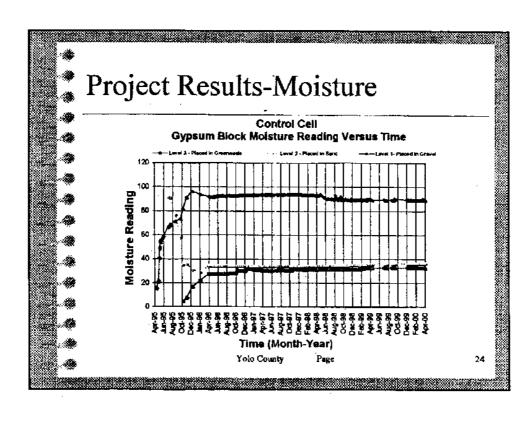
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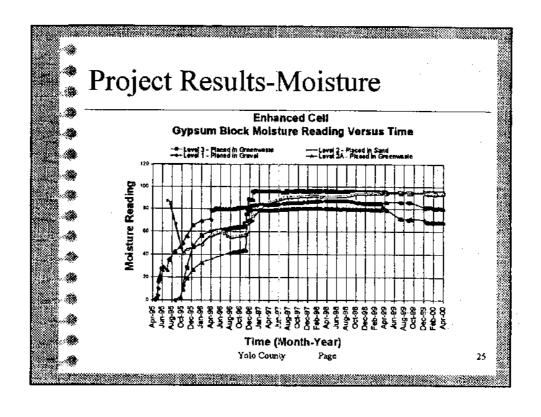
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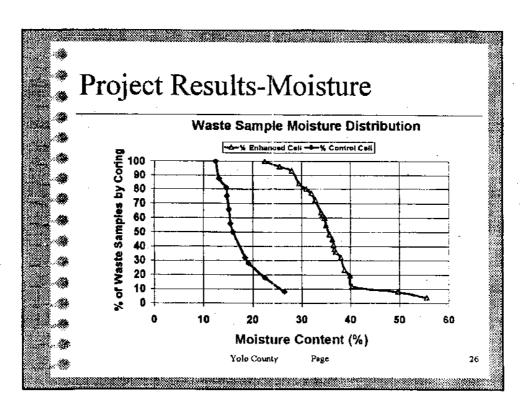


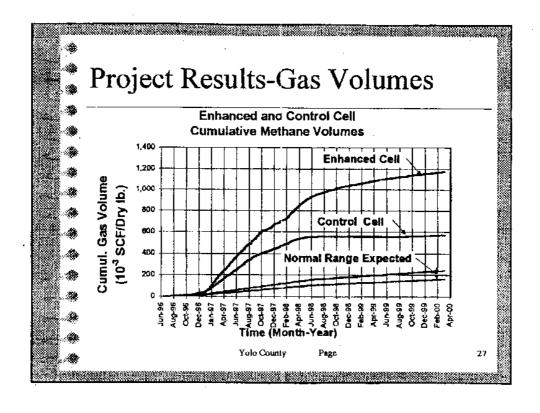


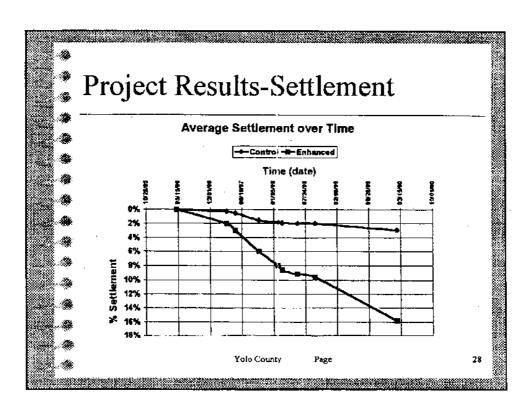


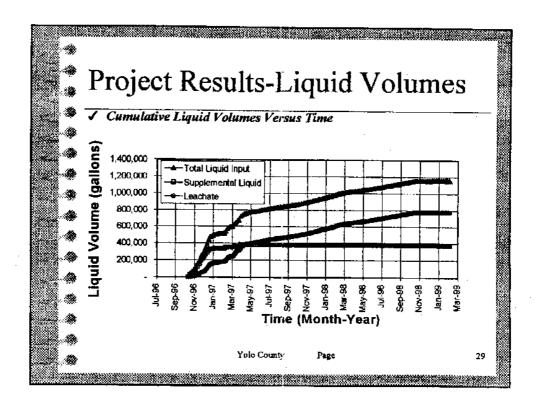












8 F	oject Results-Leachate Tests					
	LEACHATE CHEMIST	'RY FOR <u>E</u>	<u>NHANCE</u>	<u>D</u> CELL		
	YEAR	1996	1997	1998	1999	
· *	PH	5.H	7.0	7.2	7.2	
.4	BOD (mg O/L)	5,020	820	140	80	·
*	COD (mg O/L)	20,300	2,860	3,130	2,650	
- 1949 - 204	TDS (mg/L)	19,800	7,600	7,500	7,250	
	TOC (mg/L)	9,830	611	1,130	1,080	
	iron (mg/L)	152,000	933	504	206	
	Manganese (µg/L)	41,900	4,000	1,170	1,060	
	Calcium (mg/L)	1,400	480	220	196	

Lessons Learned to Date

- ✓ ACCELERATED DECOMPOSITION AND METHANE RECOVERY ACHIEVED BY MOISTURE ADDITION
- ✓ MOISTURE DISTRIBUTION ATTAINABLE BY EASILY APPLIED ADDITION METHODS
 - ✓ SIGNIFICANT SETELLMENT AND LEACHATE CHEMISTRY IMPROVEMENT AFTER SHORT TIME OF LEACHATE RECIRCULATION
- ✓ SHREDDED TIRES PERFORM WELL AS LANDFILL GAS TRANSFER AND LEACHATE INJECTION
- ✓ DESIGN TO ISOLATE THE LEAK DETECTION SYSTEM FROM THE REST OF THE MODULE
- SHORTEN THE LENGTH AND INCREASE THE SLOPE OF PIPES CARRYING LIQUIDS

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Project XL Proposal

✓What is Project XL?

- Project XL, stands for "eXcellence and Leadership"
- It is a national pilot program that tests innovative ways of achieving better and more cost-effective public health and environmental protection
- Under project XL Yolo County can obtain state and federal regulatory flexibility to implement innovative Full-scale Bioreactor
- The goal is to engage those parties affected by environmental regulations and policies to find solutions that work better than those currently mandated
- What is learned will be applied broadly to improve public health and environmental protection

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Project XL Proposal

✓ Full-scale Demonstration of Bioreactor Concept

- Accelerate decomposition of waste
- Accelerate methane production and improve energy recovery
- Verify improvement in leachate quality
- Reduce post-closure risk to air and water
- Verify hydraulic head on the liner
 - Collect other gas and leachate parameters

3:

Project XL Proposal

✓ Project elements

- Use of liquid amendments (groundwater, leachate, etc.)
- Modify the composite liner system design to improve it beyond the mandated state and federal regulations
- Use alternative cover (for daily and intermediate cover) instead of soil
- Operate project in two modes anaerobic and aerobic
- Install gas collection system during filling to start gas collection shortly after filling
- Cover waste upon completion of waste filling and start liquid addition

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Project XL Proposal

✓ Changes to the Proposal dated 2/22/00:

- Reduce size of aerobic cell from 6 acres to 1 acre
- Construct two one acre cells. Aerobic pilot demonstration cell and anaerobic pilot control demonstration cell. This will reduce the construction cost of a levee between the anaerobic and aerobic cells
- Increase monitoring points for liquid level at the bottom of the landfill and liquid level within the waste mass
- Increase the monitoring point for other parameters as budget allows
- Fully automate real time data collection and monitoring for all parameters possible
- Construct a 10 acre full-scale anaerobic demonstration cell
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Project XL Proposal

✓ Requested Flexibility

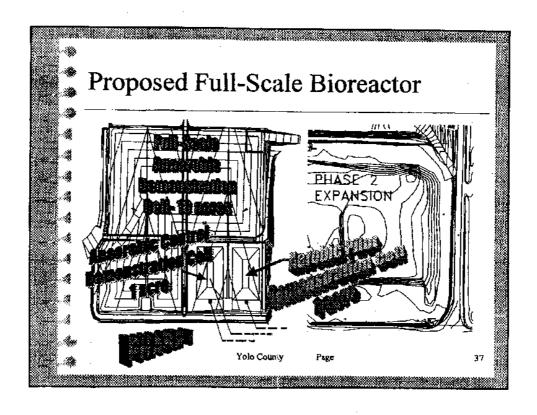
- Liquid application

✓ Superior Environmental Results

- More rapid biodegradation and earlier stabilization of waste
- Extended use of current site and reduced need for new site
- Improved quality of leachate and reduced risk of groundwater contamination
- Earlier and more rapid generation of landfill gas resulting in more economical energy recovery

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Full-Scale Bioreactor Partners

✓ Project Partners:

- U.S. Environmental Protection Agency
- California Integrated Waste Management Board
- California State Regional Water Quality Control Board
- California State Water Resources Control Board
- California Air Resources Control Board
- Solid Waste Association of North America
- Yolo County Environmental Health
- Yolo-Solano Air Quality Management District
- Institute for Environmental Management (IEM)
- National Energy Technology Laboratory, U.S. DOE

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Full-Scale Bioreactor Schedule

✓ Project Timeline:

- Final Project Agreement (FPA) modified -July 2000
- Permits to be issued by Ca. State Agencies-June 2000
- Start Cell filling and Instrumentation Installation-July 2000
- Leachate injection and gas collection system installation to start- September 2000
- Installation of cover system, gas collection, leachate recirculation and pumping system to start-October 2000
- Federal approval to allow water addition-November 2000
- Cover system installation to be completed-February 2001
- Start of Liquid addition and air injection-March 2001
- Data collection and reporting-September 2000 to March 2004
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FPA Issues Identified to Date

✓ More Detail Information Requested

- Detail design for gas collection and control
- Detail information for monitoring instrumentation and location

✓ Provide Contingency Plan

- Landfill fire control
- Liner leakage and groundwater impact

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Stakeholder Process Proposed

✓ Do we need another meeting?

- Proposed Process:
 - · Revise FPA and include all issues identified
 - · Stakeholders review the revised FPA
 - · Meet only if a major concerns arises that requires a meeting

✓ How about progress reporting and annual meeting?

- Proposed Process:
 - As more information becomes available about the project, it will be posted on EPA Yolo XL Project site on the web
 - An annual report will be complied and distributed to all stakeholders prior to annual meeting

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THANK YOU FOR YOUR ATTENTION.

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